



#### **FEATURES**

- · Single setpoint, fixed deadband
- · Single setpoint, adjustable deadband
- · Dual setpoint

Ashcroft Inc. supplies highly reliable Ashcroft® switches and controls for industrial and process applications. We begin with rock-solid designs, matching the most appropriate technology with the safety and reliability requirements of the applications. The materials of construction are specified to Ashcroft's exacting standards, and product is built to last in the toughest applications. Our modern, responsive manufacturing facility is supported by an extensive network of stocking distributors and factory sales offices located in virtually every part of the world.

Special application assistance is always just a telephone call away. The Ashcroft G & L-Series temperature switch line is designed to satis-

fy most switch requirements. Materials of construction have been selected for long life. A wide variety of precision switch elements are available to meet every application requirement, including hermetically sealed contacts for added reliability and safety. The thermal systems we use have been proven in more than 20 years of service in the world's plants and mills. Special designs are available for more stringent requirements. Simplicity and ease of use are stressed to improve reliability of the installation.

Applications include: pumps, compressors, washers, filters, degreasers, evaporators, recovery systems, food processing, ground support equipment, reverse osmosis systems, heat exchangers, hydraulic systems, lubrication systems, marine equipment, textile machinery, heating and air conditioning equipment.

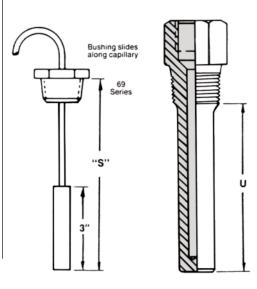


Thermowells must be used on any application where the stem of the temperature switch may be exposed to pressure, corrosive fluids or high velocity. Additionally, the use of a thermowell permits instrument interchange or calibration check without disturbing or closing down the process.

Ashcroft temperature switches have bulb diameters to match 3/" nominal bore thermowells. The bulbs have a sensitive portion length of 21/4" which can be used with 21/2" "U" dimensioned thermowells or longer. For maximum accuracy, a thermowell "U" dimension should be selected to permit complete immersion of the sensitive portion plus 1" when measuring the temperature of liquids; an extra 3" should be allowed when measuring the temperature of gases.

Thermowell bushings should be used with remote mount temperature switches. We recommend the standard 3" bulb and code 69 Series bushings for use with any thermo-well "U" dimension. A split rubber grommet allows easy installation and "S" dimension adjustment.







#### **Temperature Switches**

G- and L-Series temperature switches feature a SAMA Class II vapor pressure thermal system. This system provides quick, accurate response to process temperature changes with negligible ambient temperature effects. This is inherent in the design due to the precise relation-ship between temperature and pressure according to

the vapor pressure laws. A wide selection of sensing bulb and armored capillary lengths are available. The vapor pressure system design features small bulb sizes, making installation easy and cost-effective.

All models feature ±1 percent of span setpoint repeatability with very high over-

temperature ratings.

These standard designs perform well in applications where shock and vibration could be a problem and should be used with Ashcroft thermowells for bulb protection and ease of installation and maintenance.

			Approximate Deadband <sup>(2)</sup>								
Nominal Range <sup>(1)</sup>		Max.	LTA-GTA(3)		LTS-0	GTS <sup>(4)</sup>			LTD-(	GTD <sup>(4)</sup>	
		Temp.	Switch Element								
°F	°C	°F <sup>*</sup>	J, H	G	J, H	K, F	Р	GG	JJ, HH	KK, FF	PP
-40 to 60	-40 to16	400	18-90	4.0-10	9.0-18	1.5-3	2-5	4-10	9.0-18	1.5-3	2-5
0 to 100	-20 to 40	400	30-90	5.0-15	10-30	1.5-5	3-7	5-15	10-30	1.5-4.5	3-7
75 to 205	20 to 95	400	34-120	6.0-18	10-34	3-5.5	3-8	6-18	10-34	3-5.5	3-8
150 to 260	65 to125	400	25-100	3-13	9.0-25	1.5-4	3-7	3-13	9.0-25	1.5-4	3-7
235 to 375	110 to 190	500	35-130	6-19	10-35	2-5.5	3-8	6-17	10-35	2-5.5	3-8
350 to 525(5)	175 to 275	700	40-165	5-27	15-40	3-7	3.5-11	5-27	15-40	3-7	3.5-1
500 to 750 <sup>(5)(6)</sup>	260 to 400	900	50-200	20-36	36-60	5-10	6-21	20-36	36-60	5-10	6-2

#### NOTES:

- Switches may generally be set between 15% and 100% of nominal range on increasing or decreasing temperature.
  Consult factory for applications where setpoints must be lower.
- 2. All deadbands are given in  $^\circ\text{F.}$

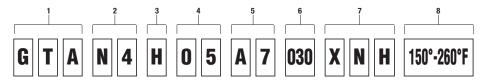
- Deadbands for LTA and GTA are adjustable between the values shown.
- Deadbands for LTS, GTS, LTD and GTDmodels are fixed within the range of values shown. Manufacturing and parts variances result in variation from one unit to another.
- 5. Not available with 23/4"stem

6. Available with remote mount thermal system only.

Switches calibrated at 70°F ambient reference.



### G- and L-SERIES TEMPERATURE SWITCHES ORDERING INFORMATION



#### 1 - FUNCTION

GTS/LTS - Temperature Control, Single Setpoint, Fixed

GTA/LTA - Temperature Control, Single Setpoint, Adjustable Deadband

GTD/LTD - Temperature Control, Two Independently Adjustable Setpoints, Fixed Deadband

#### 2 - ENCLOSURE

**N4** - NEMA 4, 4X

L-Series: Epoxy Coated, Die Cast Aluminum, IP66 G-Series: 316 SS IP65

3 – SWITCH ELEMENTS FOR GTA/LTA CONTROLS				
Code	Description/Maximum Electrical Ratings UL/CSA listed			
Н	General purpose	10A,125/250 Vac 1/2A, 125 Vdc 1/4A, 250 Vdc		
J	Hermetically sealed switch, general purpose	11A, 125/250 Vac 5A, 30 Vdc		

# SWITCH ELEMENTS FOR FOR GTD/LTD & GTS/LTS CONTROLS

Code		Switch elements UL/CSA listed				
Single	Dual	SWITCH CICINCINS OL/OSA listed				
K <sup>(4)</sup>	KK	Narrow deadband	15A, 125/250 Vac			
F <sup>(4)</sup>	FF	Sealed environment proof	15A, 125/250 Vac			
G <sup>(5)</sup>	GG	General purpose	15A, 125/250/480 Vac 1/2A, 125 Vdc 1/4A, 250 Vdc			
P <sup>(3)</sup>	PP eadbar	Hermetically sealed switch, narrow	5A, 125/250 Vac			
J	JJ	Hermetically sealed switch, general purpose	11A,125/250 Vac 5A, 30 Vdc			
W	WW	Ammonia service	15A, 125/250 Vac			
С	CC	Heavy duty ac	22A, 125/250 Vac			
S <sup>(8)</sup>		Heavy duty dc	10A, 125 Vac or dc 1/8 HP, 125 Vac or dc			
Υ	YY	High temp. 300°F	15A, 125/250 Vac			
U <sup>(7)</sup>	UU <sup>(7)</sup>	Manual reset trip on increasing	15A, 125/250 Vac			
E <sup>(7)</sup>	EE <sup>(7)</sup>	Manual reset trip on decreasing	15A, 125/250 Vac			
L	Ш	Hermetically sealed switch, gold contacts	5A, 125/250 Vac			
M	MM	Low level, gold contacts	1A, 125/250 Vac			

4 – LINE LENGTH <sup>(4)</sup>					
DIRECT MOUNT					
Order Code	Line Length ft	Style			
00	Not Applicable	Rigid			
REMOTE MOUNT					
05 10	5 10	Capillary with			
15	15	Armor			
20	20	(Std.)			
25	25				

5 – THERMAL SYSTEM SELECTION				
	LINE MATERIAL			
	Direct Mount			
Order Code Description				
	No entry required for direct mount			
	Remote Mount			
A7	SS Armor (Std.)			

6 – BULB LENGTH SELECTION (5)					
DIRECT MOUNT					
Order Code	"S" Dimension	Minimum Thermowell "U" Dimension			
027	23/4"	_			
040	4"	21/2"			
060	6"	41/2"			
090	9″	71/2"			
120	12″	10½″			
REMOTE MOUNT					
030	3″	21/2"			

7 – G- &	L-SERIES TEMP. SWITCH OPTIONS
Code	Description
хсн	Chained Cover
XFP	Fungus Proof
XFS	Factory Adjusted Setpoints
XJL	3/4" to 1/2" Reducing Bushing
хкз	Terminal Blocks
XNH	Tagging Stainless Steel
ХРК	Pilot Lights, L-Series
ХРМ	3/4" Sealed Conduit Connection with 16" Lead Wires
X2C(6)	DPDT with Single Setpoint Adjustment
ХВХ	69 Series Bushing for Thermowell Systems, ½ Male NPT

#### 8 – STANDARD TEMPERATURE RANGE

See page 2

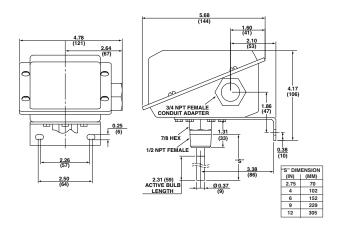
#### **NOTES:**

- 1. Estimated dc rating, 2.5A, 28 Vdc (not UL listed)
- 2. Estimated dc rating, 0.4A, 120 Vdc (not UL listed)
- 3. Not UL listed at 480 Vac
- 4. Additional line lengths available, call factory.
- 5. Additional bulb lengths available, call factory.
- 6. Available with LTS and GTS models only.
- 7. Available on L-Series only.
- 8. Not available with dual setpoints

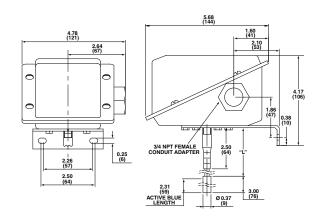


### Dimensions - G-Series

# **Temperature Switch – Direct Mount**

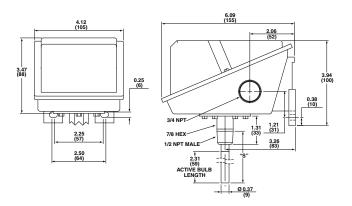


#### **Temperature Switch – Remote Mount**



### Dimensions - L-Series

# **Temperature Switch – Direct Mount**



### **Temperature Switch – Remote Mount**

