

LF 3800/LF 3900 Push-In Fittings Range

Stud Fittings

Straights

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BSPT
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Straights - Inch

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Elbows

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Elbow - Inch

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Tube-to-Tube Fittings

Straight

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Straight - Inch

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Elbow

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Elbow - Inch

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Tee

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Tee - Inch

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Bulkhead Connector Fittings

Straight

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Straight - Inch

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Plug-In Fittings and Accessories

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Accessories

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LF 3800/LF 3900 Push-In Fittings

Parker Legris has developed two ranges of **stainless steel fittings (LF 3800 or LF 3900 in full 316L)** for conveying corrosive fluids in **aggressive environments**. These ranges provide two complementary levels of corrosion resistance and a **hygienic external design**.

Product Advantages

High Resistance to Aggressive Environments

LF 3800: excellent for conveying aggressive fluids
LF 3900: maximum chemical resistance to internal and external corrosion
Hygienic external design for reducing retention zones
Easy cleaning in situ
Proven gripping technology

Wide Range of Applications

Perfect for permanent contact with foodstuffs
Compatible with frequent sterilization
Excellent in saline environments and outdoor applications
Resistant to industrial cleaning agents and detergents
Compatible with polymer and grooved stainless steel tubing
One fitting for many applications: optimised stock management

Reliability & Safety

All-metal product allowing detection of all components
Full bore, with minimal pressure drop
Resistant to hammering, mechanical shock and impulse
Manual connection and disconnection, no tools required
100% leak-tested in production
Date coding to guarantee quality and traceability
IP 51 bulkhead: complete protection against ingress in food and non-food zones



Food Process
Paper Industry
Petrochemical
Pharmaceutical
Chemical
Medical

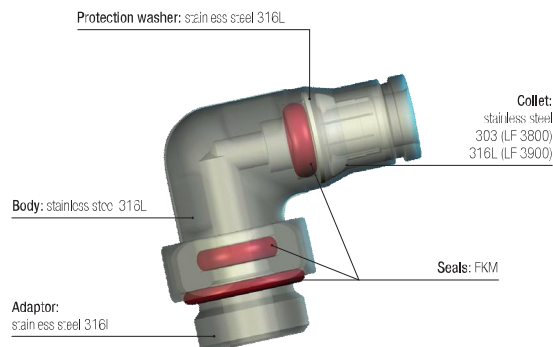
Applications

Technical Characteristics

Compatible Fluids	All fluids compatible with the fitting and tubing component materials					
Working Pressure	Vacuum to 30 bar (20 bar: 3879/3979 and 3889/3989)					
Working Temperature	-20° to +150°C					
Adaptor Tightening Torque	Threads	M5x0.8	G1/8	G1/4	G3/8	G1/2
	daN.m	0.16	0.8	1.2	3	3.5
Bulkhead Tightening Torque	Ø (mm)	4	6	8	10	12
	daN.m min. max.	0.5 0.9	0.5 0.9	0.6 1	0.6 1	0.6 1

Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used.
Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Component Materials



Silicone-free

Regulations

ISO 14743 Pneumatic transmission push-in fittings for thermoplastic tubing
DI: 07/25/EC (FDA)
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 04/07/EC (ATEX)

RG: 19/07/2006 (FDA)
UL94 V-0: Sea
RG: 21/07/2004 (FDA)
RG: 19/05/2004/EC
USDA NSF H1: Grease

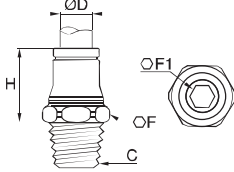
Stud Fittings

3805/3905

Stud Fitting, Male BSPT Thread



Stainless steel 316L, FKM





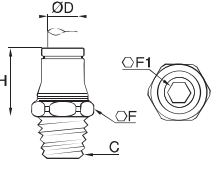
ØD	C	F	F1	H	kg
4	R1/8 3805 04 10	10	3	14.5	0.008
	R1/4 3805 04 13	14	3	14.5	0.016
6	R1/8 3805 06 10	13	4	18	0.012
	R1/4 3805 06 13	14	4	16.5	0.018
8	R1/8 3805 08 10	15	5	19	0.015
	R1/4 3805 08 13	15	6	18	0.018
	R3/8 3805 08 17	17	6	18.5	0.025
10	R1/4 3805 10 13	19	6	24	0.029
	R3/8 3805 10 17	19	6	22.5	0.031
12	R1/4 3805 12 13	22	7	25	0.035
	R3/8 3805 12 17	22	8	24	0.038
	R1/2 3805 12 21	22	10	23	0.046

3805

Stud Fitting, Male NPT Thread



Stainless steel 316L, FKM




ØD	C	F	F1	H	kg	
4	NPT1/8	3805 04 11	11	3	14.5	0.009
	NPT1/8	3805 06 11	13	4	18	0.012
6	NPT1/4	3805 06 14	14	4	16.5	0.017
	NPT1/8	3805 08 11	15	5	19	0.015
8	NPT1/4	3805 08 14	15	6	18	0.019
	NPT1/4	3805 10 14	19	6	24	0.028
10	NPT3/8	3805 10 18	19	7	22.5	0.031
	NPT1/4	3805 12 14	22	7	25	0.035
12	NPT3/8	3805 12 18	22	8	24	0.039
	NPT1/2	3805 12 22	22	10	23	0.045

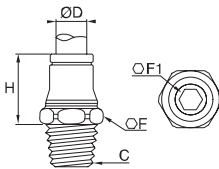
3805

Stud Fitting, Male NPT Thread

Inch



Stainless steel 316L, FKM





ØD	C	F	F1	H	kg
3/16	NPT1/8 3805 55 11	10	3	15.5	0.010
	NPT1/4 3805 55 14	14	3	15.5	0.016
1/4	NPT1/8 3805 56 11	13	4	19	0.012
	NPT1/4 3805 56 14	14	4	17.5	0.017
3/8	NPT1/4 3805 60 14	19	6	25	0.029
	NPT3/8 3805 60 18	19	7	24	0.032
1/2	NPT1/4 3805 62 14	22	7	26	0.039
	NPT3/8 3805 62 18	22	8	25	0.042
	NPT1/2 3805 62 22	22	10	25	0.050

5/32" (4 mm) and 5/16" (8 mm) also available

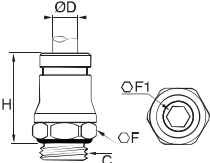
5/32" (4 mm) and 5/16" (8 mm) also available

3801/3901

Stud Fitting, Male BSPP and Metric Thread



Stainless steel 316L, FKM





ØD	C	F	F1	H	kg
4	M5x0.8 3801 04 19 3901 04 19	10	2.5	17	0.006
	G1/8 3801 04 10 3901 04 10	13	3	16.5	0.009
6	M5x0.8 3801 06 19 3901 06 19	13	2.5	20.5	0.010
	G1/8 3801 06 10 3901 06 10	13	4	18	0.010
8	G1/4 3801 06 13 3901 06 13	17	4	18	0.015
	G1/8 3801 08 10 3901 08 10	15	5	19	0.013
	G1/4 3801 08 13 3901 08 13	17	5	20.5	0.017
10	G3/8 3801 08 17 3901 08 17	21	6	20	0.027
	G1/4 3801 10 13 3901 10 13	19	7	25	0.025
	G3/8 3801 10 17 3901 10 17	21	7	25	0.035
12	G1/4 3801 12 13 3901 12 13	21	7	27	0.030
	G3/8 3801 12 17 3901 12 17	21	9	26.5	0.034

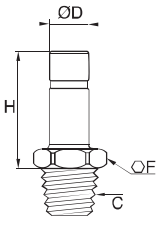
LF 3800/LF 3900

Other products are available upon request; please do not hesitate to consult us.

Stud Fittings

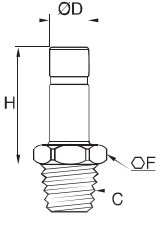
3821/3921

Stud Standpipe, Male BSPT Thread

Stainless steel 316L		ØD	C	F	H	kg
 		4	R1/8 3821 04 10 3921 04 10	10	21	0.006
		6	R1/8 3821 06 10 3921 06 10	10	23	0.007
			R1/4 3821 06 13 3921 06 13	14	24	0.015
		8	R1/8 3821 08 10 3921 08 10	11	24	0.008
			R1/4 3821 08 13 3921 08 13	14	25	0.015
		10	R1/4 3821 10 13 3921 10 13	19	30	0.020
			R3/8 3821 10 17 3921 10 17	19	30	0.022
		12	R1/4 3821 12 13 3921 12 13	19	31	0.017
			R3/8 3821 12 17 3921 12 17	19	31	0.022
			R1/2 3821 12 21 3921 12 21	22	32	0.040

3821/3921

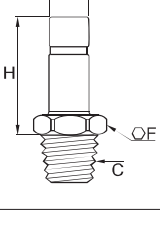
Stud Standpipe, Male NPT Thread

Stainless steel 316L		ØD	C	F	H	kg
 		4	R1/8 3821 04 11 3921 04 11	10	21	0.006
		6	R1/8 3821 06 11 3921 06 11	10	23	0.008
			R1/4 3821 06 14 3921 06 14	14	24	0.016
		8	R1/8 3821 08 11 3921 08 14	14	24	0.010
			R1/4 3821 08 14 3921 08 14	14	25	0.016
		10	R1/4 3821 10 14 3921 10 14	14	30	0.016
			R3/8 3821 10 18 3921 10 18	17	30	0.022
		12	R1/4 3821 12 14 3921 12 14	14	31	0.022
			R3/8 3821 12 18 3921 12 18	17	31	0.026
			R1/2 3821 12 22 3921 12 22	22	32	0.052

3821

Stud Standpipe, Male NPT Thread

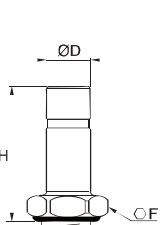
Inch

Stainless steel 316L		ØD	C	F	H	kg
 		3/16	NPT1/8 3821 55 11	9.9	24.9	0.009
			NPT1/8 3821 56 11	9.9	25.9	0.009
		1/4	NPT1/4 3821 56 14	14	26.9	0.018
			NPT1/4 3821 60 14	19	32	0.018
		3/8	NPT3/8 3821 60 18	19	32	0.029
			NPT1/4 3821 62 14	19	36.1	0.033
		1/2	NPT3/8 3821 62 18	19	37.1	0.037
			NPT1/2 3821 62 22	22.1	37.1	0.055

5/32" (4 mm) and 5/16" (8 mm) also available

3831/3931

Stud Standpipe, Male BSPP and Metric Thread

Stainless steel 316L, FKM		ØD	C	F	H	K	kg
 			M5x0.8 3831 04 19 3931 04 19	7	23.5	8	0.005
		4	G1/8 3831 04 10 3931 04 10	13	22	14	0.008
			G1/4 3831 04 13 3931 04 13	17	22	18.5	0.016
		6	G1/8 3831 06 10 3931 06 10	13	24	14	0.009
			G1/4 3831 06 13 3931 06 13	17	24	18.5	0.015
		8	G1/8 3831 08 10 3931 08 10	13	25	14	0.010
			G1/4 3831 08 13 3931 08 13	17	27	18.5	0.018
			G3/8 3831 08 17 3931 08 17	21	27	23	0.025
		10	G1/4 3831 10 13 3931 10 13	17	32	18.5	0.020
			G3/8 3831 10 17 3931 10 17	21	27	23	0.026
			G1/4 3831 12 13 3931 12 13	17	33	18.5	0.022
		12	G3/8 3831 12 17 3931 12 17	21	33	23	0.028
			G1/2 3831 12 21 3931 12 21	24	36	26	0.043

LF 3800 : full 316L stainless steel (body) with 303 stainless steel collet, FKM seals
 LF 3900 : full 316L, FKM seals

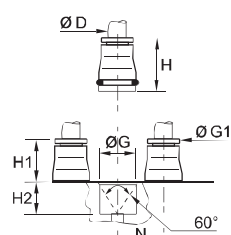
Stud Fittings

3800/3900

Cartridge



Stainless steel 316L, FKM



ØD			L	G	G1	H	H1	H2	kg
4	3800 04 00	3900 04 00	9.8	8	17	8.5	8.5	11	0.006
6	3800 06 00	3900 06 00	12.1	10	19	10.5	8.5	13.5	0.008
8	3800 08 00	3900 08 00	14.8	13	21	12.5	8.5	16	0.012
10	3800 10 00	3900 10 00	17.5	15	24.5	14	10.5	20	0.019
12	3800 12 00	3900 12 00	20	17	25	14.5	10.5	22.5	0.023

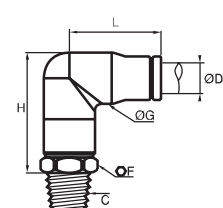
Cavity dimensions are available in Chapter 2.
3800: collet in stainless steel 303
3900: collet in stainless steel 316L

3809/3909

Stud Elbow, Male BSPT Thread



Stainless steel 316L, FKM



ØD	C			F	G	H	L	kg
4	R1/8	3809 04 10	3909 04 10	10	10	23.5	16.5	0.020
6	R1/8	3809 06 10	3909 06 10	13	12	27.5	20	0.031
	R1/4	3809 06 13	3909 06 13	14	12	27.5	25	0.036
8	R1/8	3809 08 10	3909 08 10	14	15	32	25	0.041
	R1/4	3809 08 13	3909 08 13	14	14.5	34	25	0.046
10	R1/4	3809 10 13	3909 10 13	19	17.5	37.5	27.5	0.068
	R3/8	3809 10 17	3909 10 17	19	17.5	37.5	27.5	0.069

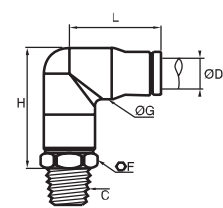
The body swivels for positioning purposes.

3809

Stud Elbow, Male NPT Thread



Stainless steel 316L, FKM



ØD	C	F	G	H	L	kg
4	NPT1/8 3809 04 11	11	10	25.5	18.5	0.021
6	NPT1/8 3809 06 11	13	12.5	29	22.5	0.025
	NPT1/4 3809 06 14	14	12.5	29	22.5	0.030
8	NPT1/8 3809 08 11	14	15	34	24	0.041
	NPT1/4 3809 08 14	14	15	34	24	0.046
10	NPT1/4 3809 10 14	19	17.5	39.5	30	0.057
	NPT3/8 3809 10 18	19	17.5	39.5	30	0.071

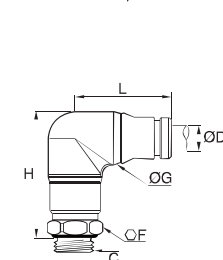
The body swivels for positioning purposes.

3899/3999

Stud Elbow, Male BSPP and Metric Thread



Stainless steel 316L, FKM

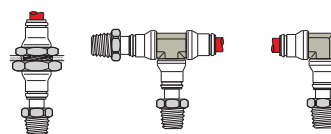


ØD	C		F	G	H	L	kg	
4	M5x0.8	3899 04 19	3999 04 19	10	10	26	18	0.019
	G1/8	3899 04 10	3999 04 10	13	10	27	19	0.021
	G1/4	3899 04 13	3999 04 13	17	10	27	19	0.018
6	M5x0.8	3899 06 19	3999 06 19	13	12	33	24	0.031
	G1/8	3899 06 10	3999 06 10	6	12	33	24	0.031
	G1/4	3899 06 13	3999 06 13	17	12	32	24	0.035
8	G1/8	3899 08 10	3999 08 10	14	15	35	25	0.039
	G1/4	3899 08 13	3999 08 13	17	15	35	25	0.044
	G3/8	3899 08 17	3999 08 17	21	15	34.5	25	0.048
10	G1/4	3899 10 13	3999 10 13	19	17	43	31	0.068
	G3/8	3899 10 17	3999 10 17	21	17	42	31	0.072

The body swivels for positioning purposes.

Stud standpipe 3821, 3921, 3831, 3931 can be used as illustrated, allowing:

- stock optimisation
- installation of tees and elbows where required



LF 3800/LF 3900

Stud Fittings

3889/3989

Compact Stud Elbow, Male BSPT Thread

Stainless steel 316L, FKM

ØD	C	F	G	H	L	kg	
4	R1/8 3889 04 10	3989 04 10	13	10	18	17	0.018
	R1/4 3889 04 13	3989 04 13	17	10	19.5	16.5	0.025
6	R1/8 3889 06 10	3989 06 10	13	12	21.5	20.5	0.026
	R1/4 3889 06 13	3989 06 13	14	12	21.5	20.5	0.032
8	R1/8 3889 08 10	3989 08 10	14	15	24	22	0.036
	R1/4 3889 08 13	3989 08 13	14	15	24	22	0.041
10	R1/4 3889 10 13	3989 10 13	17	17.5	28.5	27.5	0.057
	R3/8 3889 10 17	3989 10 17	19	17.5	28.5	27.5	0.062
12	R1/4 3889 12 13	3989 12 13	22	20	33.5	30	0.086
	R3/8 3889 12 17	3989 12 17	22	20	33.5	30	0.088
	R1/2 3889 12 21	3989 12 21	22	20	33.5	33	0.095

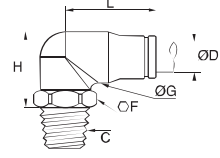
The body swivels for positioning purposes.
Max. 20 bar

3889

Compact Stud Elbow, Male NPT Thread



Stainless steel 316L, FKM



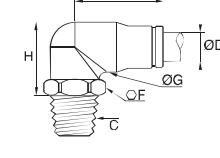
ØD	C	F	G	H	L	kg	
4	NPT1/8	3889 04 11	13	10	17.5	19	0.019
	NPT1/8	3889 06 11	13	12.5	20	22.5	0.020
6	NPT1/4	3889 06 14	14	12.5	20	22.5	0.033
	NPT1/8	3889 08 11	13	15	25	24	0.037
8	NPT1/4	3889 08 14	14	15	24	24	0.037
	NPT1/4	3889 10 14	17	17.5	27.5	27.5	0.058
10	NPT3/8	3889 10 18	19	17.5	28.5	26.5	0.067
	NPT1/4	3889 12 14	22	20	31.5	32.5	0.070
12	NPT3/8	3889 12 18	22	20	32.5	32.5	0.087
	NPT1/2	3889 12 22	22	20	27.5	32.5	0.072

The body swivels for positioning purposes.
Max. 20 bar

3889

Compact Stud Elbow, Male NPT Thread

Inch

Stainless steel 316L, FKM

ØD	C	F	G	H	L	kg	
3/16	NPT1/8	3889 55 11	10	9.9	20.6	19.6	0.019
	NPT1/4	3889 55 14	14	9.9	20.6	19.6	0.022
1/4	NPT1/8	3889 56 11	13	11.9	21.6	23.1	0.026
	NPT1/4	3889 56 14	14	11.9	21.6	23.1	0.031
3/8	NPT1/4	3889 60 14	17	17.5	28.4	30.5	0.059
	NPT3/8	3889 60 18	19	17.5	28.4	30.5	0.062
1/2	NPT1/4	3889 62 14	22	20.1	34	33	0.086
	NPT3/8	3889 62 18	22	20.1	34	33	0.088
	NPT1/2	3889 62 22	22	20.1	27.2	33	0.091

The body swivels for positioning purposes; 5/32" (4 mm) and 5/16" (8 mm) also available.
Max. 20 bar

3879/3979

Compact Stud Elbow, Male BSPP Thread

Stainless steel 316L, FKM

ØD	C	F	G	H	L	kg	
4	G1/8 3879 04 10	3979 04 10	10	11	22	19	0.021
	G1/4 3879 04 13	3979 04 13	17	11	20	19	0.026
6	G1/8 3879 06 10	3979 06 10	13	12	24	24	0.029
	G1/4 3879 06 13	3979 06 13	17	12	22	24	0.034
8	G1/8 3879 08 10	3979 08 10	13	15	25	25	0.035
	G1/4 3879 08 13	3979 08 13	17	15	25	25	0.040
	G3/8 3879 08 17	3979 08 17	21	15	23	25	0.048
	G1/4 3879 10 13	3979 10 13	18	17	43	31	0.056
10	G3/8 3879 10 17	3979 10 17	21	17	40	31	0.067
	G1/4 3879 12 13	3979 12 13	17	20	33	33	0.075
12	G3/8 3879 12 17	3979 12 17	21	20	33	33	0.082
	G1/2 3879 12 21	3979 12 21	24	20	30	33	0.094

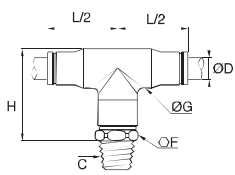
The body swivels for positioning purposes.

Max. 20 bar

Stud Fittings

3808

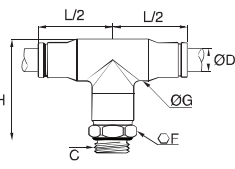
Stud Branch Tee, Male NPT Thread

Stainless steel 316L, FKM		ØD	C	F	G	H	L/2	kg
		4	NPT1/8 3808 04 11	11	10	22	19	0.021
		6	NPT1/8 3808 06 11	13	12.5	30	24	0.031
			NPT1/4 3808 06 14	14	12.5	30	24	0.044
		8	NPT1/8 3808 08 11	14	15	34	25	0.042
			NPT1/4 3808 08 14	14	15	34	25	0.048
		10	NPT1/4 3808 10 14	19	17.5	40	31	0.069
			NPT3/8 3808 10 18	19	17.5	40	31	0.084

The body swivels for positioning purposes.

3898/3998

Stud Branch Tee, Male BSPP and Metric Thread

Stainless steel 316L, FKM		ØD	C	F	G	H	L/2	kg
		4	M5x0.8 3898 04 19 3998 04 19	10	11	27	19	0.024
			G1/8 3898 04 10 3998 04 10	13	11	27	19	0.026
			G1/4 3898 04 13 3998 04 13	17	11	27	19	0.032
		6	M5x0.8 3898 06 19 3998 06 19	13	12	33.5	24	0.038
			G1/8 3898 06 10 3998 06 10	13	12	33	24	0.038
			G1/4 3898 06 13 3998 06 13	17	12	32	24	0.043
		8	G1/8 3898 08 10 3998 08 10	14	15	35	25	0.051
			G1/4 3898 08 13 3998 08 13	17	15	35	25	0.054
			G3/8 3898 08 17 3998 08 17	21	15	34.5	25	0.058
		10	G1/4 3898 10 13 3998 10 13	19	17	43	31	0.082
			G3/8 3898 10 17 3998 10 17	21	17	41	31	0.087

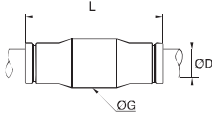
The body swivels for positioning purposes.

LF 3800 : full 316L stainless steel (body) with 303 stainless steel collet, FKM seals
LF 3900 : full 316L, FKM seals

Tube-to-Tube Fittings

3806/3906

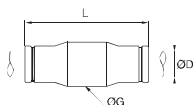
Equal Straight Connector

	Stainless steel 316L, FKM		ØD	G	L	kg
			4	3806 04 00	3906 04 00	10 29 0.009
			6	3806 06 00	3906 06 00	12 34 0.015
			8	3806 08 00	3906 08 00	15 36 0.019
			10	3806 10 00	3906 10 00	17.5 45 0.032
			12	3806 12 00	3906 12 00	20 46.5 0.041

3806/3906

Equal Straight Connector

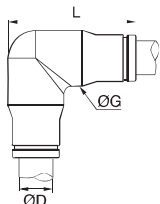
Inch

	Stainless steel 316L, FKM		ØD	G	L	kg
			3/16	3806 55 00	3906 55 00	9.9 30 0.010
			1/4	3806 56 00	3906 56 00	11.9 35.1 0.015
			3/8	3806 60 00	3906 60 00	17.5 46 0.030
			1/2	3806 62 00	3906 62 00	20.1 48 0.040

5/32" (4 mm) and 5/16" (8 mm) also available

3802/3902

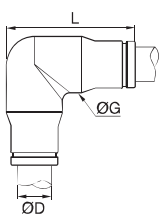
Equal Stud Elbow

	Stainless steel 316L, FKM		ØD	G	L	kg
			4	3802 04 00	3902 04 00	10 21.5 0.015
			6	3802 06 00	3902 06 00	12 26.5 0.024
			8	3802 08 00	3902 08 00	15 29.5 0.031
			10	3802 10 00	3902 10 00	17.5 36.5 0.051
			12	3802 12 00	3902 12 00	20 40 0.069

3802/3902

Equal Stud Elbow

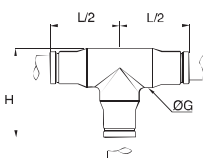
Inch

	Stainless steel 316L, FKM		ØD	G	L	kg
			3/16	3802 55 00	3902 55 00	9.9 24.4 0.011
			1/4	3802 56 00	3902 56 00	11.9 29 0.023
			3/8	3802 60 00	3902 60 00	17.5 39.6 0.042
			1/2	3802 62 00	3902 62 00	20.1 40.9 0.070

5/32" (4 mm) and 5/16" (8 mm) also available

3804/3904

Equal Tee

		Stainless steel 316L, FKM		ØD		G		L	L/2	kg
				4	3804 04 00	3904 04 00	10	22	19	0.015
				6	3804 06 00	3904 06 00	12	26	24	0.031
				8	3804 08 00	3904 08 00	15	29.5	25	0.041
				10	3804 10 00	3904 10 00	17.5	36.5	31	0.064
				12	3804 12 00	3904 12 00	20	40	33	0.064

LF 3800/LF 3900

Bulkhead Connector Fittings

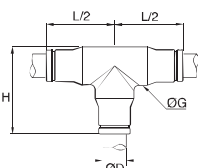
3804/3904

Equal Tee

Inch



Stainless steel 316L, FKM



ØD			G	H	L/2	kg
3/16	3804 55 00	3904 55 00	9.9	22.6	19	0.017
1/4	3804 56 00	3904 56 00	11.9	26.9	22	0.031
3/8	3804 60 00	3904 60 00	17.5	37.6	30	0.059
1/2	3804 62 00	3904 62 00	20.1	40.9	32	0.090

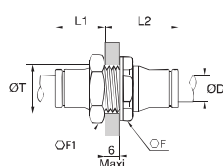
5/32" (4 mm) and 5/16" (8 mm) also available

3816/3916

Equal Bulkhead Connector



Stainless steel 316L, FKM



ØD			F	F1	L1	L2	ØT	kg
4	3816 04 00	3916 04 00	13	14	13.5	19.5	13	0.017
6	3816 06 00	3916 06 00	17	17	16.5	21.5	14	0.027
8	3816 08 00	3916 08 00	19	19	18	24	16	0.034
10	3816 10 00	3916 10 00	22	22	21.5	27.5	21	0.049
12	3816 12 00	3916 12 00	24	24	24	29	23	0.059

IP51 sealing

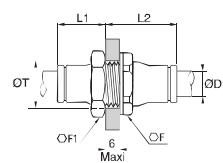
3816/3916

Equal Bulkhead Connector

Inch



Stainless steel 316L, FKM



ØD			F	F1	L1	L2	ØT	kg
3/16	3816 55 00	3916 55 00	17	13	15	21.1	12.4	0.019
1/4	3816 56 00	3916 56 00	19	17	17	22.6	14.5	0.027
3/8	3816 60 00	3916 60 00	27	22	22.1	27.4	20.6	0.052
1/2	3816 62 00	3916 62 00	27	27	20	29	20.1	0.076

IP51 sealing

5/32" (4 mm) and 5/16" (8 mm) also available

LF 3800/LF 3900 push-in fittings allow connection with several types of Parker Legris tubing shown in Chapter 3 of this catalogue, "Technical Tubing and Hose":

- PFA tubing
- Fluoropolymer tubing
- Polyethylene tubing
- Semi-rigid polyamide and flexible Crystal polyurethane tubing

