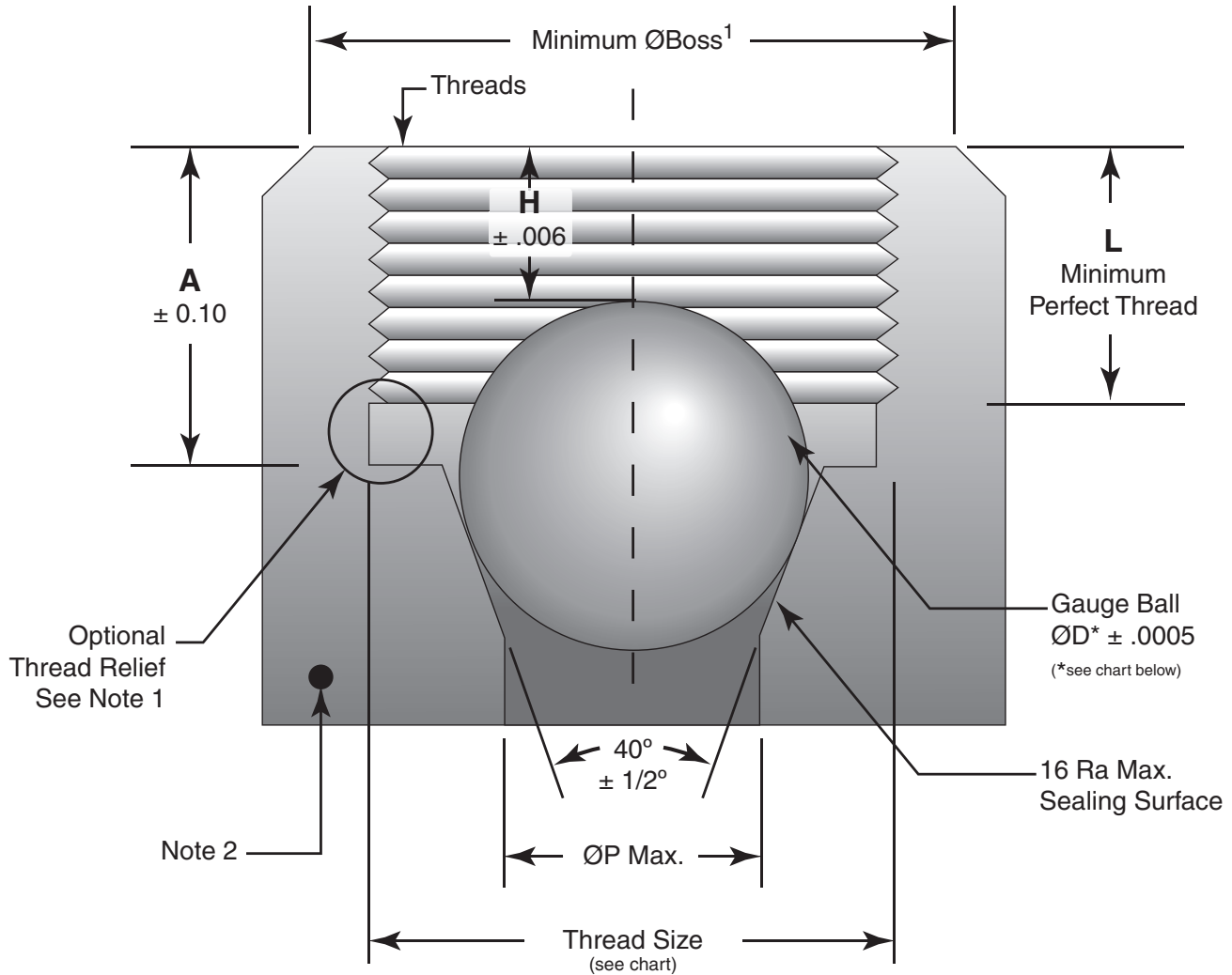


Port Dimensions for Parker X44™ Adapter



Port Dimensions for Parker X44™ Adapter									
Size	Threads	A	ØD*	H	L	ØP Max.	Min. ØBoss	Maximum Working Pressure PSI	Assembly Torque
6	5/8-18 UNF-2B	.516	.3750	.386	.409	.291	3/4	15,000	40 ft-lb
9	7/8-14 UNF-2B	.547	.6250	.222	.435	.385	1-1/16	15,000	80 ft-lb
12	1-1/8-12 UNF-2B	.680	.7500	.324	.549	.541	1-3/8	15,000	165 ft-lb

Note:

1. If produced with the optional thread relief, the minimum boss diameter shall be increased by 1/16"
2. 60,000 psi minimum yield strength required for port material.
3. ØP is the maximum thru hole. Drill size should be .010" smaller than diameter shown.
4. All dimensions are in inches unless otherwise specified.